Product Datasheet

NHPA050-1C

Submerged Flat-sheet Membrane Bioreactor (MBR) for Biological Wastewater Treatment

The NHPA series incorporates thin membrane sheets for improved flexibility, same as current NHP series, allowing more membrane area per footprint.
In addition, the NHPA series has unique features that can be applied to various situations such as water capacity, height and width since the module configuration can be adjusted while maintaining the operational features of the current NHP series.



Pictured above: NHPA050-1C

Flat Sheet Element		Units	Value
Model			TSP-50080
Nominal Pore Size		µm	0.08
Materials	Membrane		PVDF and PET non-woven fiber
	Nozzle		PE
Effective Membrane Area		m^2 (ft^2)	0.7 (7.5)
Dimensions (w x l x thk)		mm (in.)	477 x 800 x 2 (18.8 x 31.5 x 0.08)
Weight: dry / wet (reference)		kg (lbs.)	0.25 / 0.5 (0.6 / 1.1)

Module Characteristics

Model	No. of Elements	Structure: Cassette x Stack	Total Membrane Area m^2 (ft^2)	Dimensions (w x l x h)*	
				Millimeters	Inches
ECS035 (Cassette)	50	–	35 (377)	485 x 440 x 818	19.1 x 17.3 x 32.2
NHPA050-1C	50	1 x 1	35 (377)	738 x 660 x 1,404	29.1 x 26.0 x 55.3

*Measurements include filtrate header and air diffuser pipes.

Dry Weight - kg (lbs.)	Aeration Block	Cassette / Element Deck	Module
ECS035 (Cassette)	—	18 (40)	—
NHPA050-1C	20 (44)	50 (110)	70 (154)

Applications

Sewage wastewater, Industrial wastewater, Food processing wastewater, Sludge thickening process

Product Datasheet

NHPA050-1C

Submerged Flat-sheet Membrane Bioreactor (MBR) for Biological Wastewater Treatment

Scouring Air Flow Rate[1]	NL/min/Module (ft³/min/Module) [2]
NHPA050-1C	330–670 <Standard 430> (12–24 <Standard 15)

[1] The air supply equipment such as blower shall be designed based on the standard operating conditions.

[2] Air volume as being 0 degree C and 101.325 kPa (1 atm).

Operating Range	
Temperature	5–40 °C (41–104 °F)
pH of Liquid[3]	5–10
Mixed Liquor Suspended Solids	Not higher than 18,000 mg/L
Transmembrane Pressure	Not higher than 20 kPa (2.9 psi)
Cleaning Chemical Feed Pressure	Not higher than 10 kPa (1.45 psi)
Cleaning Chemicals and Concentrations	Sodium hypochlorite: 2,000–6,000 mg/L (10 < pH < 12)
	Oxalic acid: 0.5–1.0 wt% / Citric acid: 1.0–3.0 wt%
Materials	
Frame	304 SS (316 SS optional)
Manifold	PP
Air Diffuser	304 SS (316 SS optional)
Connection	
Manifold	ANSI 1 1/2 inch flange using M12 bolts/nuts One flange per each deck
Air Diffuser	ANSI 1 1/4 inch flange using M12 bolts/nuts Two flanges per Aeration block

[3] Except when chemical cleaning with designated chemical agents.

Toray accepts no responsibility for results obtained by the application of this information or the safety or suitability of Toray's products, either alone or in combination with other products. Users are advised to make their own tests to determine the safety and suitability of each product combination for their own purposes.

All data may change without prior notice, due to technical modifications or production changes. Please be sure to inquire about the latest product specifications.

Headquarters
Japan +81 3 3245 4542

Asia Pacific
China (TBMC) +86 10 8048 5216
Singapore (TAS) +65 6226 0525
Korea (TAK) +82 2 3279 7365

Americas (TMUS)
USA +1 (858) 218 2360

Europe & Sub-Saharan Africa (TMEU)
Switzerland +41 61 415 8710

Middle East (TMME)
Saudi Arabia +966 13 568 0091
U.A.E. +971 4 392 8811

LinkedIn YouTube

For more info, please visit
water.toray

©2025 Toray Industries, Inc.